

NUCOR
BAR MILL-JEWETT

Physical Address:
8812 Hwy 79 West
Jewett, TX 75846
(903) 626-4461

Mail Address:
POB 126
Jewett, TX 75846
Fax (903) 626-6293

January 27, 2011

Environmental Protection Agency
Office of Enforcement and Compliance Assurance
Office of Federal Activities
International Compliance Assurance Division (2254A)
1200 Pennsylvania Avenue, N.W.
Washington, D.C. 20460

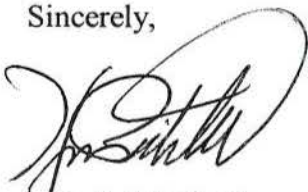
Re: 2010 Annual Hazardous Waste Export Report
Nucor Steel – Texas
EPA ID #: TXD071378582

Dear Sir or Madame:

In accordance with 40 C.F.R § 262.56, Nucor Steel – Texas is submitting its 2010 Annual Hazardous Waste Export Report.

Please contact me at (903) 626-4461 if you have any questions.

Sincerely,



Kim R. Pritchard
Environmental Manager

Enclosure

cc: TCEQ
Executive Director

received
SDM 1/31/11

From: (903) 626-4461
 Erica McCoslin
 NUCOR
 P.O. BOX 126 - MAILING
 8812 HWY 79 WEST - PHYSICAL
 JEWETT, TX 75846

Origin ID: TYRA



J1110101222025

Ship Date: 27JAN11
 ActWgt: 1.0 LB
 CAD: 5434779/INET3130

Delivery Address Bar Code



SHIP TO: (903) 626-1629

BILL SENDER

Int'l Comp. Assurance Div (2254A)
 EPA Off. of Enforcemnt & Complianc
 1200 PENNSYLVANIA AVE NW
 ARIEL RIOS BLDG., RM 6144
 WASHINGTON, DC 20004

Ref # Michael Schulz
 Invoice #
 PO #
 Dept #

FRI - 28 JAN A1
 STANDARD OVERNIGHT

TRK# 7967 0058 0988
 0201

20004
 DC-US
 DCA

XC RDVA



50DG1/DE77/EFB

After printing this label:

1. Use the 'Print' button on this page to print your label to your laser or inkjet printer.
2. Fold the printed page along the horizontal line.
3. Place label in shipping pouch and affix it to your shipment so that the barcode portion of the label can be read and scanned.

Warning: Use only the printed original label for shipping. Using a photocopy of this label for shipping purposes is fraudulent and could result in additional billing charges, along with the cancellation of your FedEx account number.

Use of this system constitutes your agreement to the service conditions in the current FedEx Service Guide, available on fedex.com. FedEx will not be responsible for any claim in excess of \$100 per package, whether the result of loss, damage, delay, non-delivery, misdelivery, or misinformation, unless you declare a higher value, pay an additional charge, document your actual loss and file a timely claim. Limitations found in the current FedEx Service Guide apply. Your right to recover from FedEx for any loss, including intrinsic value of the package, loss of sales, income interest, profit, attorney's fees, costs, and other forms of damage whether direct, incidental, consequential, or special is limited to the greater of \$100 or the authorized declared value. Recovery cannot exceed actual documented loss. Maximum for items of extraordinary value is \$500, e.g. jewelry, precious metals, negotiable instruments and other items listed in our Service Guide. Written claims must be filed within strict time limits, see current FedEx Service Guide.

2010 ANNUAL HAZARDOUS WASTE EXPORT REPORT

1. Exporter

EPA ID #: TXD071378582
Name: Nucor Steel Company
Site Address: 8812 Hwy 79 West
Mail Address: POB 126
City: Jewett
State: Texas
Zip Code: 75846

2. Calendar Year

Year: 2010

3. Consignee

Name: Zinc Nacional, S.A.
Address: Serafin Peña 938 Sur, Adpo. Postal 3062
Monterrey, N.L. Mexico 64000

4. Waste Information

Description: Emission control dust/sludge from the primary production of steel in electric furnaces

EPA Waste #: K061

DOT Info: Class 9, UN 3077, R.Q., Hazardous Waste, Solid, N.O.S.

Transporter(s): Union Pacific Railroad
EPA ID#: NED001792910

Waste Shipped: 13,827.78 tons

of Shipments: 142 railcar loads

5. Waste Reduction/Minimization Statement

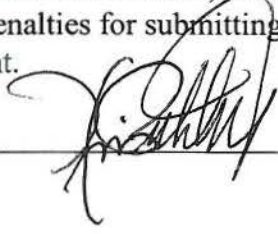
Nucor continues to strive to reduce the amount of waste, either solid or hazardous, generated through its waste minimization program. The facility and its ancillary equipment are inspected often to insure compliance with all applicable State and Federal regulations, equipment is maintained and kept in good operating condition, and waste material is kept enclosed whenever possible. Due to the electric arc furnace process, the quantity of emission dust generated is dependent upon the amount of steel generated. However, Nucor continues to test and implement new technologies to reduce, minimize and recycle the waste generated.

Nucor has continued several waste minimization projects during 2010. These included better process control of the electric arc furnace to minimize the amount of material being generated as K061 as well as a recycling process for its drop-out box material to again minimize the amount and toxicity of K061 being generated. Nucor was able to reduce the generation rate from 36 Lbs K061/ton of steel cast in 2009 to 33 Lbs K061/ton of steel cast in 2010.

In addition, emission dust is sent off-site to the above facility for the purpose of recovering metals and other compounds for sale as primary products. The recovery processes are able to convert all of the emission control dust into viable commodities, eliminating disposal of material that is sent off-site for recovery. Recovery of the metals and other compounds preserves natural resources and reduces wastes generated from other industries (i.e., smelting operations).

6. **Certification**

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

Signature:  Date: 1/27/11.